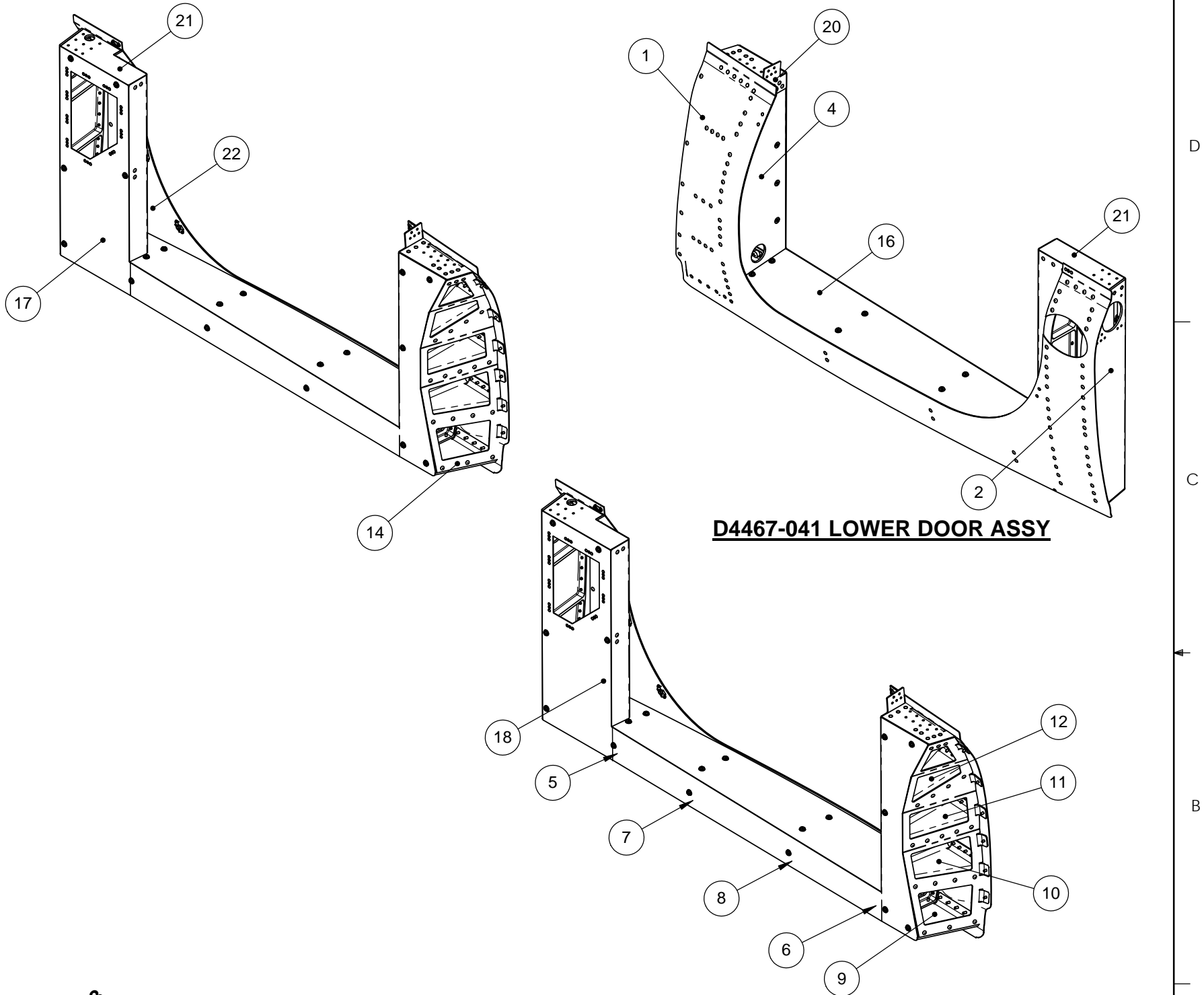


ITEM	QTY -041	P/N	DESCRIPTION	REV
	X	D4461-041	LOWER DOOR ASSY	REF ONLY
1	1	D4469-1	OUTER SKIN LOWER DOOR	PA3
2	1	D4470-041	AFT RIB ASSY	PA2
3	1	D4471-041	MID RIB ASSY	PA2
4	1	D4472-041	FWD RIB ASSY (LOWER DOOR)	PA3
5	1	D4473-041	SMALL RIB ASSY	PA1
6	1	D4475-041	SMALL RIB ASSY	PA1
7	1	D4476-041	SMALL RIB ASSY	PA1
8	1	D4477-041	SMALL RIB ASSY	PA1
9	1	D4478-041	INTERCOSTAL 1 ASSY (LOWER DOOR)	PA3
10	1	D4479-041	INTERCOSTAL 2 ASSY (LOWER DOOR)	PA3
11	1	D4480-041	INTERCOSTAL 3 ASSY (LOWER DOOR)	PA1
12	1	D4481-041	INTERCOSTAL 4 ASSY (LOWER DOOR)	PA1
13	1	D4482-041	INTERCOSTAL 5 ASSY (LOWER DOOR)	PA3
14	1	D4483-1	FWD CLOSEOUT PANEL (LOWER DOOR)	PA3
15	1	D4484-1	BOTTOM PANEL (LOWER DOOR)	PA1
16	1	D4485-1	LOWER CLOSEOUT PANEL	PA1
17	1	D4486-041	ACCESS PANEL ASSY	PA2
18	1	D4487-041	CLOSEOUT PANEL ASSY (LOWER DOOR)	PA1
19	1	D4488-5	ANGLE CLIP	PA2
20	1	D4490-3	SPLICE PLATE	PA1
21	1	D4494-041	UPPER BLOCK ASSY	PA4
22	1	D4521-1	DOUBLER (LOWER DOOR)	PA2
23	1	D4570-5	BRACKET	PA3
24	20	MS20426AD3-3	RIVET	
25	24	MS20426AD4-6	RIVET	
26	55	MS20470AD3-3	RIVET	
27	1	MS20470AD4-6	RIVET	
28	86	MS20600AD4W3	BLIND RIVET	
29	13	MS20601AD4W3	CSK BLIND RIVET	
30	2	MS21043-3	NUT	
31	9	MS21059L3	NUTPLATE (10-32)	
32	1	MS21069-08	ANCHOR NUT	
33	6	MS24694-S56	SCREW	
34	2	MS27039-1-14	SCREW	
35	23	MS27039-0807	SCREW	
36	23	NAS1149DN832J	WASHER	
37	4	NAS1149D0332J	WASHER	
38	31	MS20470AD4-4	RIVET, PAN HEAD	
39	1	MS21069L3	ANCHOR NUT	
40	2	MS20470AD4-3	RIVET, PAN HEAD	

PRELIMINARY A3
12.02.03 (AJS)

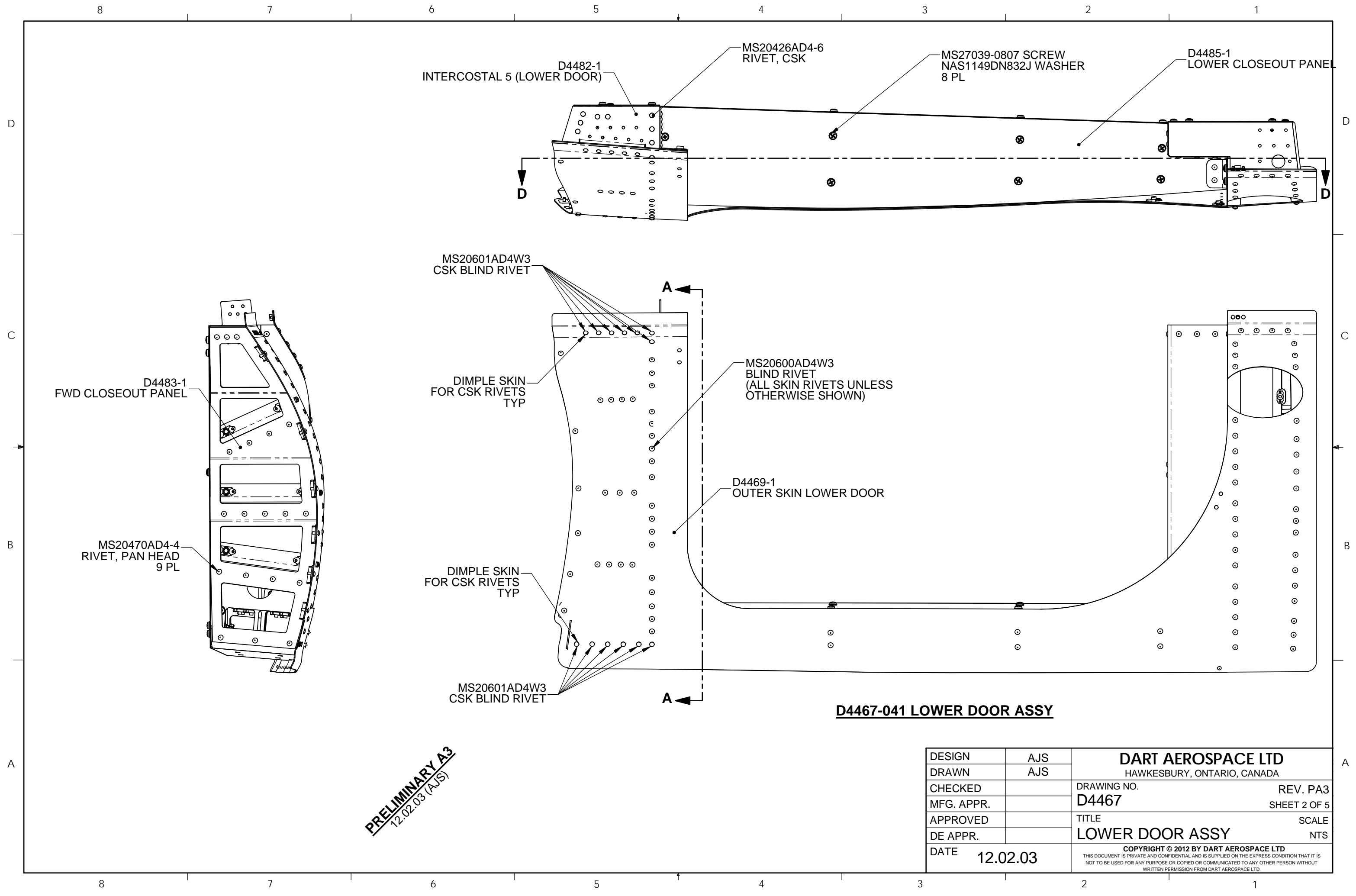
NOTES:

- 1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4467-041" USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 7.47 lbs



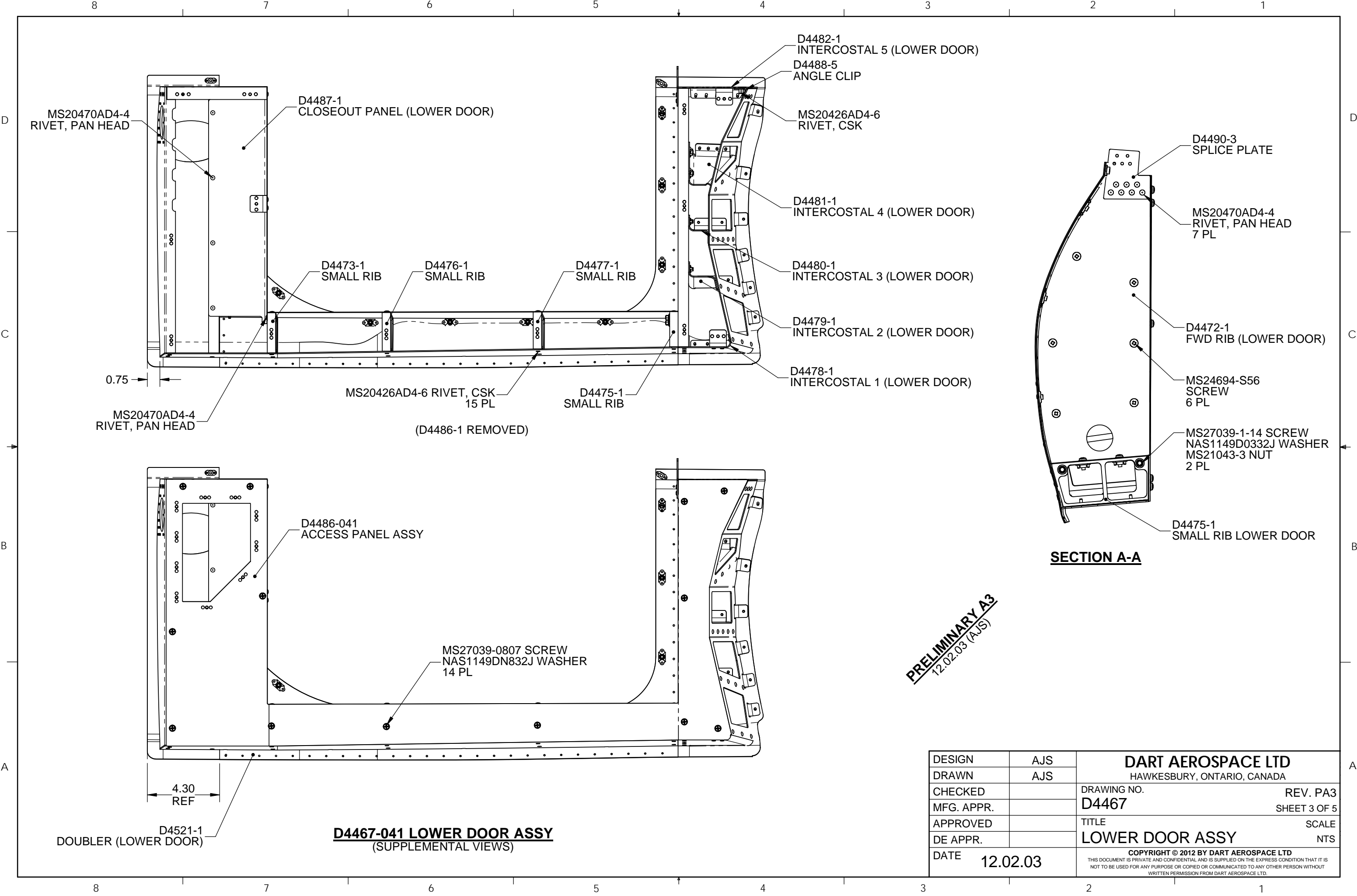
D4467-041 LOWER DOOR ASSY

PA3	GENERAL UPDATE	AJS	12.02.03
PA2	SHEET 5 ADDED, SECTION D-D ADDED. RIVETS AND NUTPLATES FOR ATTACHING DOUBLER ADDED.	AJS	11.12.12
PA1	PRELIMINARY	AJS	11.11.28
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. PA3
MFG. APPR.		D4467	SHEET 1 OF 5
APPROVED		TITLE	SCALE
DE APPR.		LOWER DOOR ASSY	NTS
DATE	12.02.03	COPYRIGHT © 2012 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



D4467-041 LOWER DOOR ASSY

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. PA3
MFG. APPR.		D4467	SHEET 2 OF 5
APPROVED		TITLE	SCALE
DE APPR.		LOWER DOOR ASSY	NTS
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DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. PA3
MFG. APPR.		D4467	SHEET 3 OF 5
APPROVED		TITLE	SCALE
DE APPR.		LOWER DOOR ASSY	NTS
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